Premium Décor-Royal-Select

Premium Décor-Royal-Select is comprehensive multi-cereal mixture consisting of sunflower seeds, pump-kin seeds, sesame seeds, millet seeds, linseeds, and oat-flakes. Premium-Décor Royal-Select is ideal for topping bread or to enrich and mix into plain roll dough.







| Recipe suggestion: | Multigrain-bread  |                                 | Basic recipe |
|--------------------|---|---------------------------------|--------------|
|                    | Premium Décor-Royal-Select<br>Sea salt<br>Water approx. 60 °C | 2,000 kg<br>0,040 kg<br>1,200 l |              |
|                    | Sponge (soak approx. 2-4 h.)                                  | 3,240 kg                        |              |
|                    | Premium Malzextrakt-Dunkel<br>Mixed bread dough               | 0,200 kg<br>10,000 kg           |              |
|                    | Dough weight  | 13,440 kg                       |              |

| Kneading time:  | Approx. 3 min. slow and 2 min. fast speed.   |  |
|-----------------|--|--|
|                 |  |  |
| Temperature:    | The ideal dough temperature is between 25 - 26 °C.   |  |
|                 |  |  |
| Dough resting:  | Approx. 25 min.  |  |
|                 |  |  |
| Preparation:    | Divide dough into pieces of 0,780 kg each. After moulding allow to rest for several minutes, then form into long shaped loaves, brush surface with water and roll either in Premium Décor Royal or Premium Décor Royal-Select.   |  |
|                 |  |  |
| Proofing time:  | Approx. 40 - 50 min. at 34 °C and 75 % humidity.   |  |
|                 |  |  |
| Baking process: | When ¾ of proofing time has elapsed, take the bread out of the proofing chamber and allow a short stabilization period. Score as desired and place the prepared trays into the oven. Set at approx. 230 °C with a medium steam setting. After 5 min. reduce the temperature to approx. 190 °C. Approx. 10 min. before full baking time, open the damper and allow to bake to a crispy brown. |  |
|                 |  |  |
| Baking time:    | Total baking time approx. 40 – 45 min.   |  |