

Premium Country-Roggen-Kruste is a sour tasting specialty ideal for the production of rustic style rye-rolls. Stable dough mixtures producing generous results when baked, as well as the distinguished flavour characterize these Rye-sour-dough rolls. A smooth preparation through the direct, retarded or interrupted fermentation process is assured.



Recipe suggestion:	<u>Rye-sour-dough rolls</u>	<b>Basic recipe</b>
	Wheat flour Rye flour Premium Country-Roggen-Kruste Yeast Water approx.	
	Dough weight	16,450 kg
Kneading time:	Approx. 5 min. slow and 6 min. fast speed.	

Temperature:	The ideal dough temperature is between 25 - 26 °C.	
Dough resting:	Approx. 10 min.	
Preparation:	Divide dough into 2.100 kg portions and round mould them. Allow to rest for 10 - 15 min. Sub-divide with a 30 piece dough dividing machine. Dust the surface with rye flour and place on baking trays.	
Proofing time:	Approx. 40 min. at 34 °C and 75 % humidity.	
Baking process:	When <sup>3</sup> ⁄ <sub>4</sub> of proofing time has elapsed, score as desired and place the prepared trays in the oven. Set at approx. 240 °C with a medium steam setting. After 3 min. reduce the temperature to approx. 180 °C. Approx. 5 min. before full baking time, open the damper and allow to bake to crispy brown rolls.	
Baking time:	Total baking time approx. 20 – 22 min.	

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